



# VT-304 Green PVC Solvent Cement

## Safety Data Sheet

according to the United Nations GHS (Rev. 9, 2021)  
Issue date: 8/19/2021 Version: 1.0

### SECTION 1: Identification

#### 1.1. GHS Product identifier

Product form : Mixture  
Product name : VT-304 Green PVC Solvent Cement  
UN-No. (ADR) : 1133  
Product group : Trade product

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Adhesives  
Recommended use : Adhesives

#### 1.4. Supplier's details

##### Manufacturer

Vital Technical Sdn. Bhd.  
No.93, Jalan Industri 3/3 Rawang Integrated Industrial Park,  
48000 Rawang, Selangor, Malaysia.  
T +603 60942088 - F +603 60992930

#### 1.5. Emergency phone number

No additional information available

### SECTION 2: Hazard identification


#### 2.1. Classification of the substance or mixture

##### Classification according to the United Nations GHS

Flammable liquids, Category 2	H225	On basis of test data
Skin corrosion/irritation, Category 2	H315	Calculation method
Serious eye damage/eye irritation, Category 2	H319	Calculation method
Reproductive toxicity, Category 2	H361	Calculation method
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	Calculation method
Specific target organ toxicity – Repeated exposure, Category 2	H373	Calculation method
Aspiration hazard Not classified		Calculation method
Full text of H-statements: see section 16		
Adverse physicochemical, human health and environmental effects		: Suspected of damaging fertility or the unborn child,May cause damage to organs through prolonged or repeated exposure,May cause drowsiness or dizziness,Causes skin irritation,Causes serious eye irritation,Highly flammable liquid and vapour.

#### 2.2. GHS Label elements, including precautionary statements

##### Labelling according to the United Nations GHS

Hazard pictograms (GHS UN) : 

Signal word (GHS UN) : Danger

Hazardous ingredients : acetone; propan-2-one; propanone; butanone; ethyl methyl ketone; toluene

Hazard statements (GHS UN) : H225 - Highly flammable liquid and vapour  
H315 - Causes skin irritation  
H319 - Causes serious eye irritation

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Precautionary statements (GHS UN)	H336 - May cause drowsiness or dizziness H361 - Suspected of damaging fertility or the unborn child H373 - May cause damage to organs (central nervous system, nervous system) through prolonged or repeated exposure (Inhalation) : P101 - If medical advice is needed, have product container or label at hand. P102 - Keep out of reach of children. P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 - Keep container tightly closed.
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### 2.3. Other hazards which do not result in classification

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
toluene	CAS-No.: 108-88-3	30 – 50	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304
acetone; propan-2-one; propanone	CAS-No.: 67-64-1	10 – 30	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
butanone; ethyl methyl ketone	CAS-No.: 78-93-3	10 – 30	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Full text of H-statements: see section 16

## SECTION 4: First-aid measures

### 4.1. Description of necessary first-aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: If skin irritation occurs: Get medical advice/attention. Rinse skin with water/shower. Take off immediately all contaminated clothing.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.

### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

Suitable extinguishing media : Dry powder. Foam. Carbon dioxide.  
Unsuitable extinguishing media : Water spray.

#### 5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapour.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Special protective actions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. No open flames, no sparks, and no smoking.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and materials for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.  
Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

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<b>acetone; propan-2-one; propanone (67-64-1)</b>	
<b>EU - Indicative Occupational Exposure Limit (IOEL)</b>	
Local name	Acetone
IOELV TWA (mg/m <sup>3</sup> )	1210 mg/m <sup>3</sup>
IOELV TWA (ppm)	500 ppm
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Acetone
ACGIH TWA (ppm)	250 ppm
ACGIH STEL (ppm)	500 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2021
<b>USA - ACGIH - Biological Exposure Indices</b>	
Local name	ACETONE
Biological Exposure Indices (BEI)	25 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2021
<b>butanone; ethyl methyl ketone (78-93-3)</b>	
<b>EU - Indicative Occupational Exposure Limit (IOEL)</b>	
Local name	Butanone
IOELV TWA (mg/m <sup>3</sup> )	600 mg/m <sup>3</sup>
IOELV STEL (mg/m <sup>3</sup> )	900 mg/m <sup>3</sup>
IOELV STEL (ppm)	300 ppm
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Methyl ethyl ketone (MEK)
ACGIH TWA (ppm)	200 ppm
ACGIH STEL (ppm)	300 ppm
Remark (ACGIH)	TLV® Basis: URT irr; CNS & PNS impair. Notations: BEI
Regulatory reference	ACGIH 2021
<b>USA - ACGIH - Biological Exposure Indices</b>	
Local name	METHYL ETHYL KETONE
Biological Exposure Indices (BEI)	2 mg/l Parameter: Methyl ethyl ketone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2021
<b>toluene (108-88-3)</b>	
<b>EU - Indicative Occupational Exposure Limit (IOEL)</b>	
Local name	Toluene
IOELV TWA (mg/m <sup>3</sup> )	192 mg/m <sup>3</sup>
IOELV STEL (mg/m <sup>3</sup> )	384 mg/m <sup>3</sup>
IOELV STEL (ppm)	100 ppm

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toluene (108-88-3)	
Notes	Skin
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
USA - ACGIH - Occupational Exposure Limits	
Local name	Toluene
ACGIH TWA (ppm)	20 ppm
Remark (ACGIH)	TLV® Basis: CNS, visual & hearing impair; female repro system eff; pregnancy loss. Notations: OTO; A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	TOLUENE
Biological Exposure Indices (BEI)	0.3 mg/g creatinine Parameter: o-Cresol (with hydrolysis) - Medium: urine - Sampling time: End of shift - Notations: B 0.03 mg/l Parameter: Toluene - Medium: urine - Sampling time: End of shift 0.02 mg/l Parameter: Toluene - Medium: blood - Sampling time: Prior to last shift of workweek
Regulatory reference	ACGIH 2021

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures, such as personal protective equipment (PPE)

Hand protection : Protective gloves  
Eye protection : Safety glasses  
Skin and body protection : Wear suitable protective clothing  
Respiratory protection : [In case of inadequate ventilation] wear respiratory protection.

#### Personal protective equipment symbol(s)



### 8.4. Exposure limit values for the other components

No additional information available

## SECTION 9: Physical and chemical properties

### 9.1. Basic physical and chemical properties

Physical state : Liquid  
Colour : Green.  
Odour : Characteristic.  
Odour threshold : Not available  
Melting point : Not applicable  
Freezing point : Not available  
Boiling point : > 56 °C  
Flammability : Highly flammable liquid and vapour.  
Lower explosion limit : Not available  
Upper explosion limit : Not available  
Flash point : < 23 °C  
Auto-ignition temperature : No data available

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Decomposition temperature	: Not available
pH	: Not applicable
pH solution	: Not available
Viscosity, kinematic (calculated value) (40 °C)	: > 40 mm <sup>2</sup> /s
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: ≈ 0.89
Relative vapour density at 20°C	: No data available
Solubility	: Not available
Viscosity, dynamic	: 200 – 300 cP
Particle size	: Not applicable

### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Highly flammable liquid and vapour.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### acetone; propan-2-one; propanone (67-64-1)

LD50 oral rat	≈ 5800 mg/kg
LD50 dermal rabbit	> 7400 mg/kg
LC50 Inhalation - Rat	≈ 76 mg/l/4h

#### butanone; ethyl methyl ketone (78-93-3)

LD50 oral rat	≈ 2193 mg/kg
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#### toluene (108-88-3)

LD50 oral rat	> 5000 mg/kg
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<b>toluene (108-88-3)</b>	
LD50 dermal rat	> 5000 mg/kg
LC50 Inhalation - Rat	> 20 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation. pH: Not applicable
Serious eye damage/irritation	: Causes serious eye irritation. pH: Not applicable
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: May cause drowsiness or dizziness.
<b>acetone; propan-2-one; propanone (67-64-1)</b>	
STOT-single exposure	May cause drowsiness or dizziness.
<b>butanone; ethyl methyl ketone (78-93-3)</b>	
STOT-single exposure	May cause drowsiness or dizziness.
<b>toluene (108-88-3)</b>	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: May cause damage to organs (central nervous system, nervous system) through prolonged or repeated exposure (Inhalation).
<b>toluene (108-88-3)</b>	
STOT-repeated exposure	May cause damage to organs (central nervous system) through prolonged or repeated exposure (Inhalation).
Aspiration hazard	: Not classified.
<b>VT-304 Green PVC Solvent Cement</b>	
Viscosity, kinematic	> 40 mm <sup>2</sup> /s

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

### 12.2. Persistence and degradability

<b>VT-304 Green PVC Solvent Cement</b>	
Persistence and degradability	Not rapidly degradable
<b>acetone; propan-2-one; propanone (67-64-1)</b>	
Persistence and degradability	Not rapidly degradable
<b>butanone; ethyl methyl ketone (78-93-3)</b>	
Persistence and degradability	Not rapidly degradable
<b>toluene (108-88-3)</b>	
Persistence and degradability	Not rapidly degradable

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### 12.3. Bioaccumulative potential

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Bioaccumulative potential : No additional information available

### 12.4. Mobility in soil

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Mobility in soil : No additional information available

### 12.5. Other adverse effects

Ozone : Not classified  
Other adverse effects : No additional information available




## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Additional information : Flammable vapours may accumulate in the container.

## SECTION 14: Transport information

In accordance with UN RTDG / IMDG / IATA

UN RTDG	IMDG	IATA
<b>14.1. UN number</b>		
1133	1133	1133
<b>14.2. UN Proper Shipping Name</b>		
ADHESIVES (containing flammable liquid)	ADHESIVES (containing flammable liquid)	Adhesives (containing flammable liquid)
<b>Transport document description</b>		
UN 1133 ADHESIVES (containing flammable liquid), 3, II	UN 1133 ADHESIVES (containing flammable liquid), 3, II	UN 1133 Adhesives (containing flammable liquid), 3, II
<b>14.3. Transport hazard class(es)</b>		
3	3	3
		
<b>14.4. Packing group</b>		
II	II	II
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

### 14.6. Special precautions for user

#### UN RTDG

Limited quantities (UN RTDG) : 5L  
Excepted quantities (UN RTDG) : E2  
Packing instruction (UN RTDG) : P001, IBC02



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Special packing provisions (UN RTDG) : PP1  
Portable tank and bulk container special instructions (UN RTDG) : T4  
Portable tank and bulk container special provisions (UN RTDG) : TP1, TP8

### IMDG

Limited quantities (IMDG) : 5 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
Special packing provisions (IMDG) : PP1  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T4  
Tank special provisions (IMDG) : TP1, TP8  
EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS  
EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS  
Stowage category (IMDG) : B  
Properties and observations (IMDG) : Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

### IATA

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y341  
PCA limited quantity max net quantity (IATA) : 1L  
PCA packing instructions (IATA) : 353  
PCA max net quantity (IATA) : 5L  
CAO packing instructions (IATA) : 364  
CAO max net quantity (IATA) : 60L  
Special provisions (IATA) : A3  
ERG code (IATA) : 3L

## 14.7. Transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

## SECTION 16: Other information

Issue date : 8/19/2021

Abbreviations and acronyms : CAS-No. - Chemical Abstract Service number  
ATE - Acute Toxicity Estimate  
EC50 - Median effective concentration  
EC-No. - European Community number  
IATA - International Air Transport Association  
IMDG - International Maritime Dangerous Goods  
LC50 - Median lethal concentration  
LD50 - Median lethal dose  
LOAEL - Lowest Observed Adverse Effect Level  
N.O.S. - Not Otherwise Specified  
NOAEC - No-Observed Adverse Effect Concentration  
NOAEL - No-Observed Adverse Effect Level  
NOEC - No-Observed Effect Concentration  
OEL - Occupational Exposure Limit  
SDS - Safety Data Sheet

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Full text of H-statements:	
Asp. Tox. 1	Aspiration hazard, Category 1
H225	Highly flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure

Safety Data Sheet (SDS), UN

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.